



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Store
D119-646-314
Job Sheet 166770



Part No: D119-646-314

Job Qty: 2 ea

Part Name: Skidtube Protector, RH



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 10/16/17

Job Tracking No:

Due Date: 11/15/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Agustawestland Philadelphia Corp (CAGUS02)

3050 Red Lion Road Philadelphia, PA, 19114 USA ph:(215) 281-1400 fx:(215) 281-0447.

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Due Date	Standard		Workcenter/Supplier	
				Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	2 Ea	11/15/17	0.00	0.00	Start up container	
110	Packaging	2 pcs	11/15/17	0.00	0.00	Packaging1	
120	QC	2 pcs	11/15/17	0.00	0.00	QC4	
125	DC	2 pcs	11/15/17	0.00	0.00	DC	<i>Smb 17-11-28 21</i>
130	Packaging	2 pcs	11/15/17	0.00	0.00	Packaging3	<i>Smb</i>
140	QC21-FG	2 Ea	11/15/17	0.00	0.00	QC21	

Part Op 125 - Photocopy bluefile & type labels per PPP D119-646-313 CHG001
Descriptions: 130 - Identify and pack for shipping as per PPP D119-646-313 Location:

fg 128B
21
9-09

NOV 28 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN3-45A <i>5014190</i>	8	7	0	0
	AN3-47A <i>5014114</i>	12	26	0	0
	AN3-50A <i>5014113</i>	12	28	0	0
	D3904-1 <i>5014112</i>	12	144	0	0
	D4506-3 <i>5014111</i>	12	75	0	0
	D5369-2 <i>5014210</i>	2	4	0	0
	D5371-2 <i>5014099</i>	2	4	0	0
	D5372-1 <i>5014098</i>	2	7	0	0
	D5374-1 <i>5014097</i>	12	8	0	0
	D5374-3 <i>5014081</i>	16	31	0	0
	D5376-1 <i>5014082</i>	2	4	0	0
	MS21042L3	20	962	0	0
	NAS1149D0332J <i>5014198</i>	36 <i>28</i>	1,532	0	0
	NAS1149D03161 <i>5014199</i>	8			

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S014213



Skidtube Protector, RH

PART NO:

D119-646-314

Revision:

Operation:

Change No:

Start up Operation

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA

TEL.: 1 613 632-5200

Email: sales@dartaero.com
www.dartaerospace.com

Mfg Date: 11/27/17

Job No: 166770

REFERENCE ONLY

10.0 PARTS LIST:

Qty. -313	Qty. -314	PART NUMBER	DESCRIPTION
X		D119-646-313	SKIDTUBE PROTECTOR, LH
	X	D119-646-314	SKIDTUBE PROTECTOR, RH
6	6	D3904-1	WASHER
6	6	D4506-3	WASHER
1		D5369-1	CABLE GUARD, LH
	1	D5369-2	CABLE GUARD, RH
1		D5371-1	HOOK, LH
	1	D5371-2	HOOK, RH
1	1	D5372-1	PLUG
6	6	D5374-1	BUSHING
8	8	D5374-3	BUSHING
1	1	D5376-1	DRILLING JIG
4	4	AN3-45A	BOLT
6	6	AN3-47A	BOLT
6	6	AN3-50A	BOLT
18	18	NAS1149D0332J	WASHER
4	4	NAS1149D0316J	WASHER
10	10	MS21042L3	NUT

11.0 WEIGHT AND BALANCE

The following weight and balance changes are applicable:

Installation	Weight	LONGITUDINAL		LATERAL	
		Arm	Moment	Arm	Moment
D119-646-313 SKIDTUBE PROTECTOR, LH ON STANDARD SKIDTUBE	4.3 lb 1.95 kg	108.1 in 4.3 m	465 in-lb 8.4 kg-m	-43.4 in 1.7 m	-187 in-lb -3.3 kg-m
D119-646-314 SKIDTUBE PROTECTOR, RH ON STANDARD SKIDTUBE	4.3 lb 1.95 kg	108.1 in 4.30 m	465 in-lb 8.4 kg-m	43.4 in 1.7 m	187 in-lb 3.3 kg-m
D119-646-313 SKIDTUBE PROTECTOR, LH ON FLOAT SKIDTUBE	1.6 lb 0.72 kg	133.3 in 3.38 m	213 in-lb 2.4 kg-m	-43.4 in -1.7 in	69 in-lb 1.2 kg-in
D119-646-314 SKIDTUBE PROTECTOR, RH ON FLOAT SKIDTUBE	1.6 lb 0.72 kg	133.3 in 3.38 m	213 in-lb 2.4 kg-m	43.4 in 1.7 in	69 in-lb 1.2 kg-in

△

△

APPROVED

DESIGN	RF	DART AEROSPACE USA, INC. EUGENE, OR	
DRAWN	VS		
CHECKED	MB	DRAWING NO.	REV. C
MFG. APPR.	N/A	DSI 9734	SHEET 8 OF 15
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	SKIDTUBE PROTECTOR KIT	NTS
DATE	17.06.27	COPYRIGHT © 2015 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	